What is claimed is:

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1. A transfer method comprising:

applying an adhesive for transfer to an upper surface of a pattern for transfer formed on a transfer sheet with coping or printing, moving to the upper surface of the pattern by a surface tension, the adhesive for transfer is one of a hot-melt adhesive or water-soluble or alcohol soluble adhesive including acrylic pressure sensitive adhesive, polyvinyl acetate adhesive, chloroprene rubber adhesive, polyurethane resin adhesive, polyvinyl chloride adhesive, silicon rubber adhesive and the like; and

transferring including an over-transferring, performing to remove a sheet at least one time or more after the part applied the adhesive is pushed or adhered fixedly with heating on a transferred object.

- 2. The transfer method according to claim 1 wherein the adhesive for transfer is one of the water-soluble and alcohol soluble adhesive including acrylic pressure sensitive adhesive, polyvinyl acetate adhesive, chloroprene rubber adhesive, polyurethane resin adhesive, polyvinyl chloride adhesive, silicon rubber adhesive and the like, coloring by a paint, capable of moving the position on a remover.
- 3. A transfer method according to any claim 1 or 2, further comprising:

forming at least one coating layer after the transfer step is carried out, one or more coating layer defining one of a transparent and a colored coating liquid.

4. A transfer method according to any claim 1, 2 or 3, wherein the transferred sheet is comprised of one of a copy sheet or print sheet, adhering a removal sheet as a remover layer to the sheet so as to copy or print; and a pattern for transfer which is copied or

printed on the remover sheet of the copy or the print sheet.

5. A transfer method according to claim 1, wherein the remover layer of the transfer sheet is formed by one of applying and adhering a remover to the sheet.

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- 6. A transfer method according to claim 1, wherein the remover layer of the transfer sheet is formed by putting on the sheet.
 - 7. A transfer method comprising:

forming a transfer sheet with a pattern for transfer formed on a remover layer of a sheet by one of coping and printing; and

transferring the pattern for transfer on one of an upper surface of the pattern and a transfer part of the pattern, transferring by one of adhering by transparent or semi-transparent adhesives or a hot-melt resin or adding the heat of an iron.

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- 8. A transfer method according to claim 7, wherein the remover layer of the transfer sheet is formed by one of applying and adhering a remover to the sheet.
- 9. A transfer method according to claim 7, wherein the remover layer of the transfer sheet is formed by putting on the sheet.
 - 10. A transfer method comprising:

forming a transfer sheet with a pattern for transfer formed on a remover layer of a sheet by one of coping and printing; and

applying an adhesive for transfer to one of an upper surface of a pattern for transfer formed on a transfer sheet and a transferred surface of a transferred object, the adhesive for transfer is one of an acrylic pressure sensitive adhesive, polyvinyl acetate adhesive, chloroprene rubber adhesive, polyurethane resin adhesive, polyvinyl chloride adhesive and silicon rubber adhesive, having flexibility and staining properties; and

transferring, including over-transferring, to remove the sheet one or more times after one of the part applied the adhesive is pushed to the transferred object and the pattern of the transfer sheet is adhered fixedly on a portion which is applied the adhesive at the transferred surface of the transferred object.

- 11. A transfer method according to claim 10, wherein the remover layer of the transfer sheet is formed by one of applying and adhering a remover to the sheet.
 - 12. A transfer method according to claim 10, wherein the remover layer of the transfer sheet is formed by putting on the sheet.